

FIG. 1

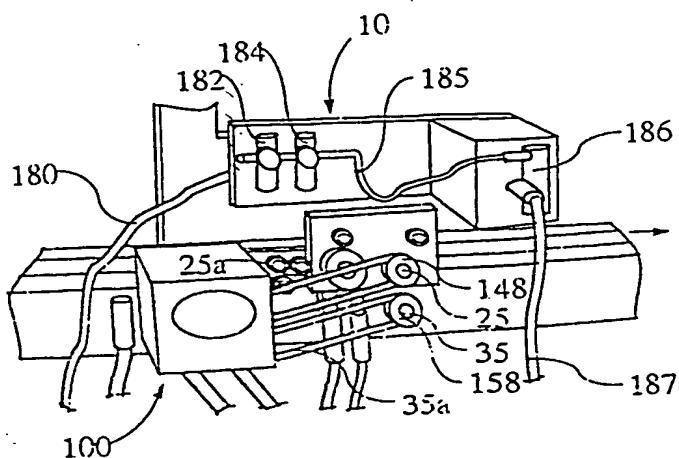


FIG. 2

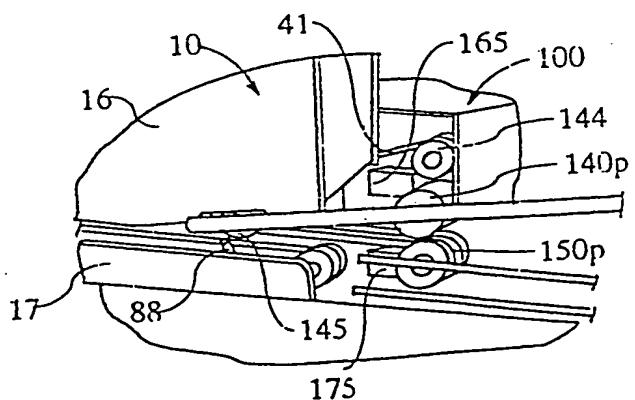


FIG. 3

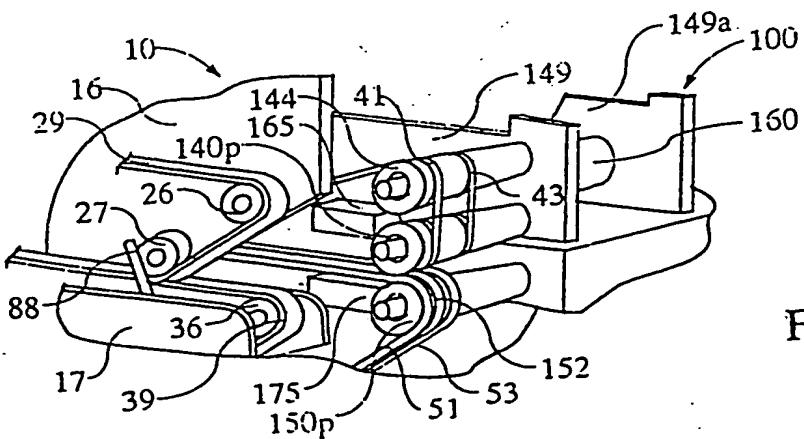


FIG. 4

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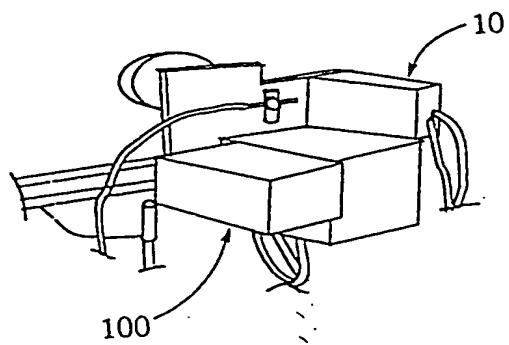


FIG. 5

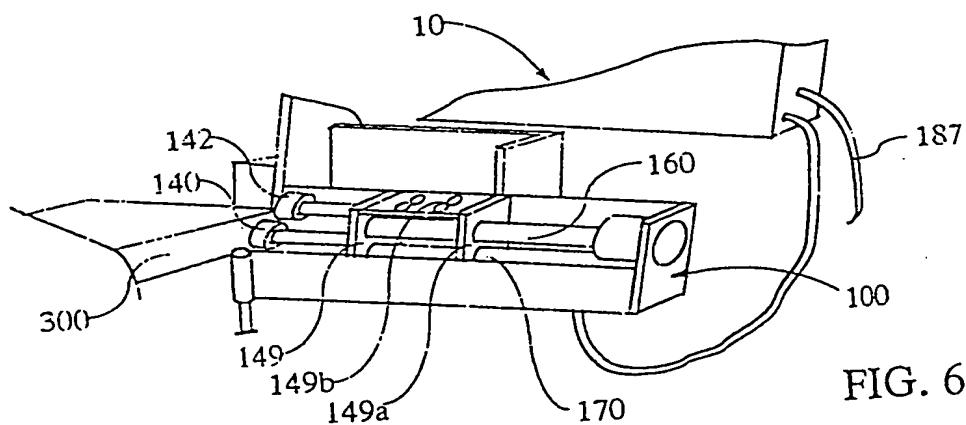


FIG. 6

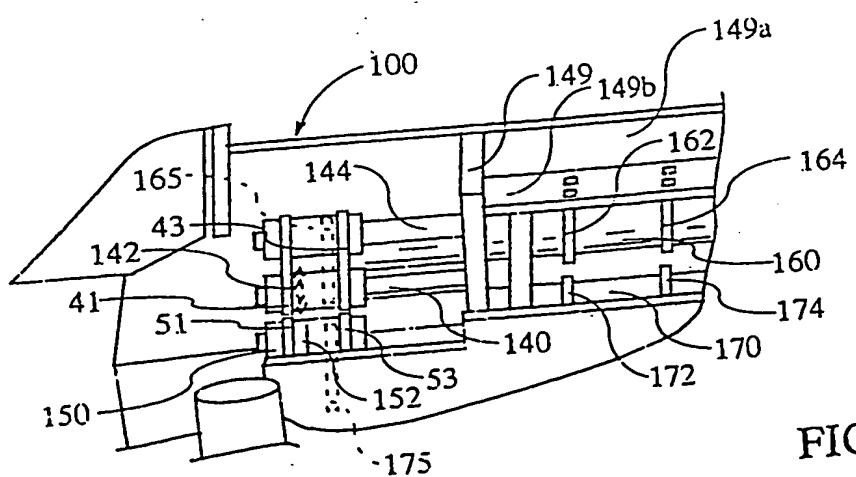


FIG. 7

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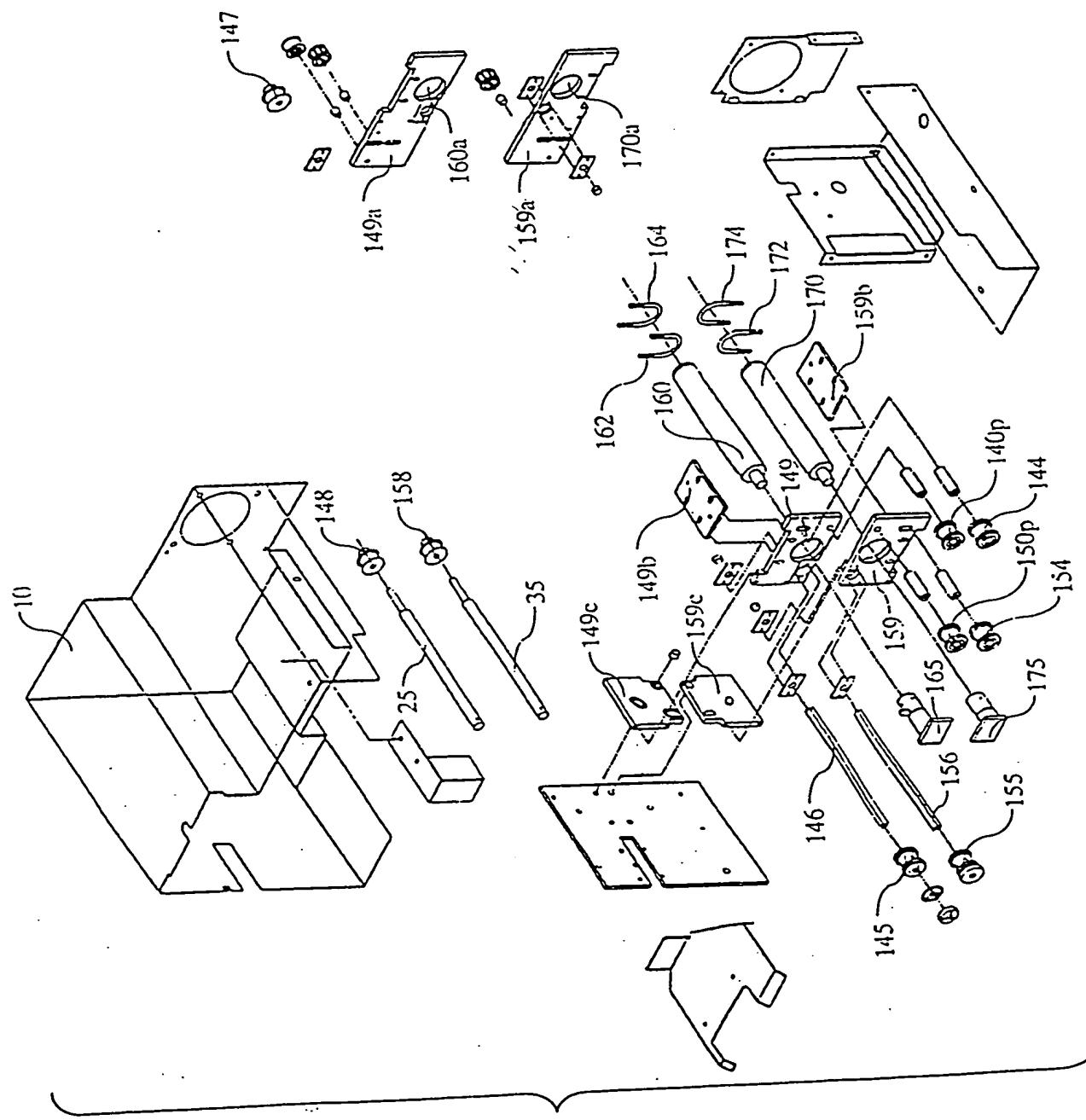


FIG. 8

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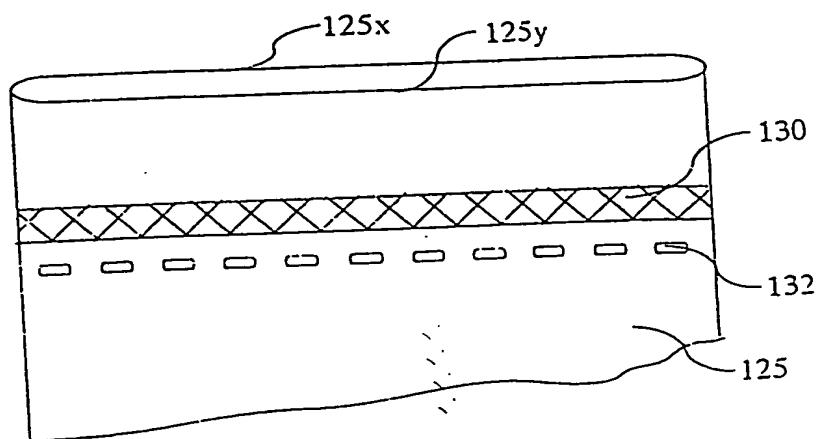


FIG. 9

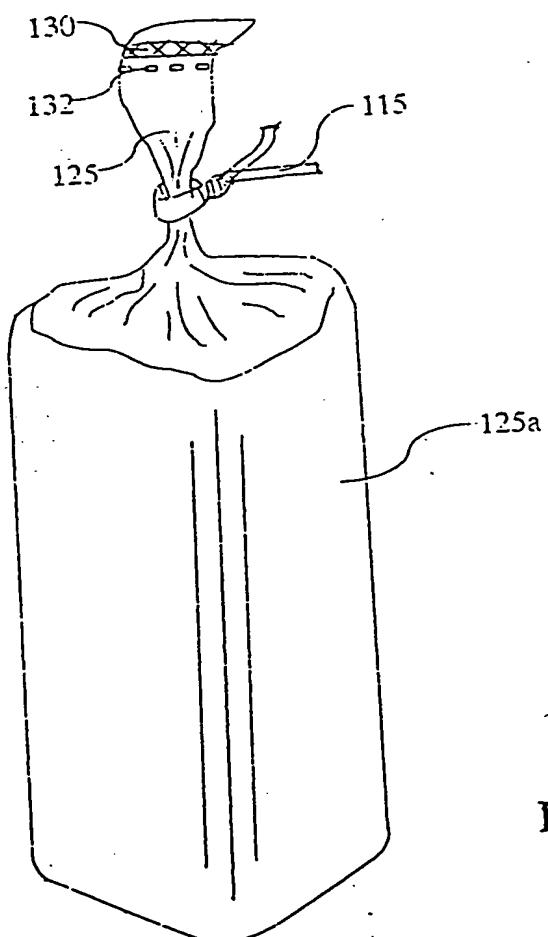


FIG. 10

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**BAG SEALING PROFILE FOR PRODUCTION SETUP**  
 psi equal 25  
**MAXIMUM TEMPERATURE 600°F.**

Conveyor Speed FPM	60	50	40	34	28
Servo-tyer FPM	125	104	85	71	56
Servo belt setting	11	10	9	8	7
Bag 2.0 mil	N/A	N/A	600	550	475
Bag 1.5 mil	500	535	500	485	440
Bag 1 mil	550	475	445	415	385

Note: The above temperatures are used as a guide only. Bag characteristics may require temperature adjustment for bag quality.

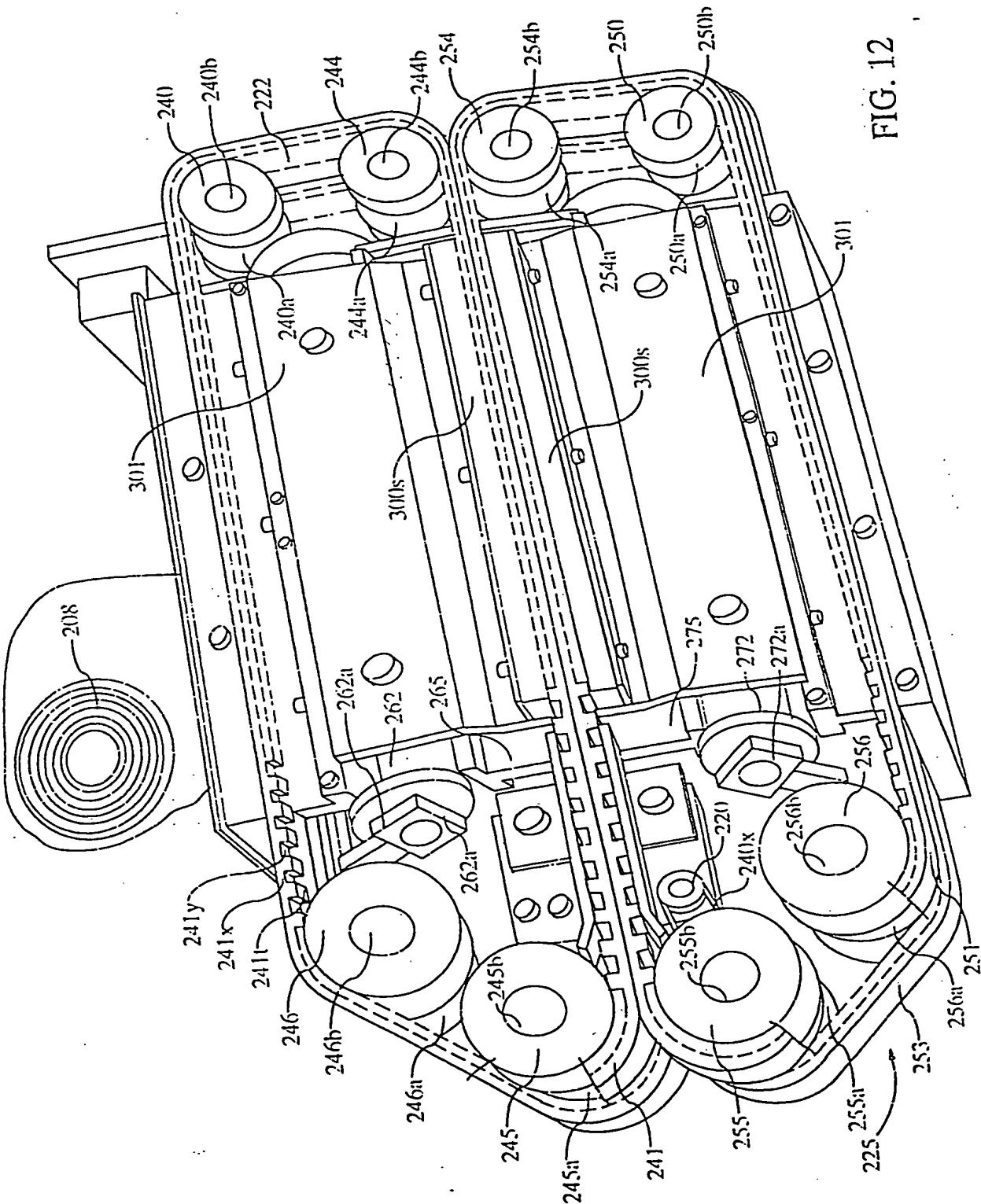
FIG. 11

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FIG. 12



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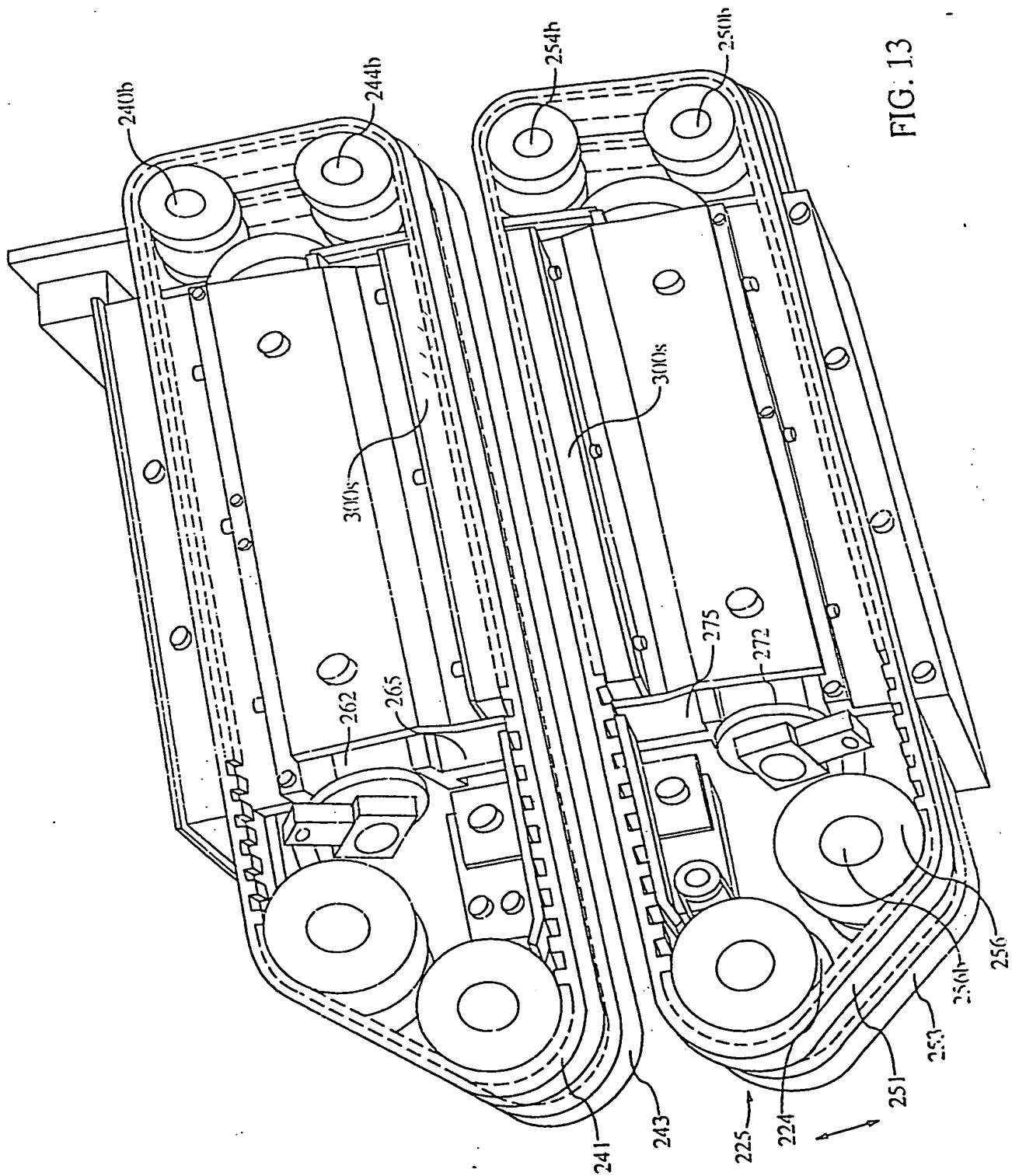


FIG. 13

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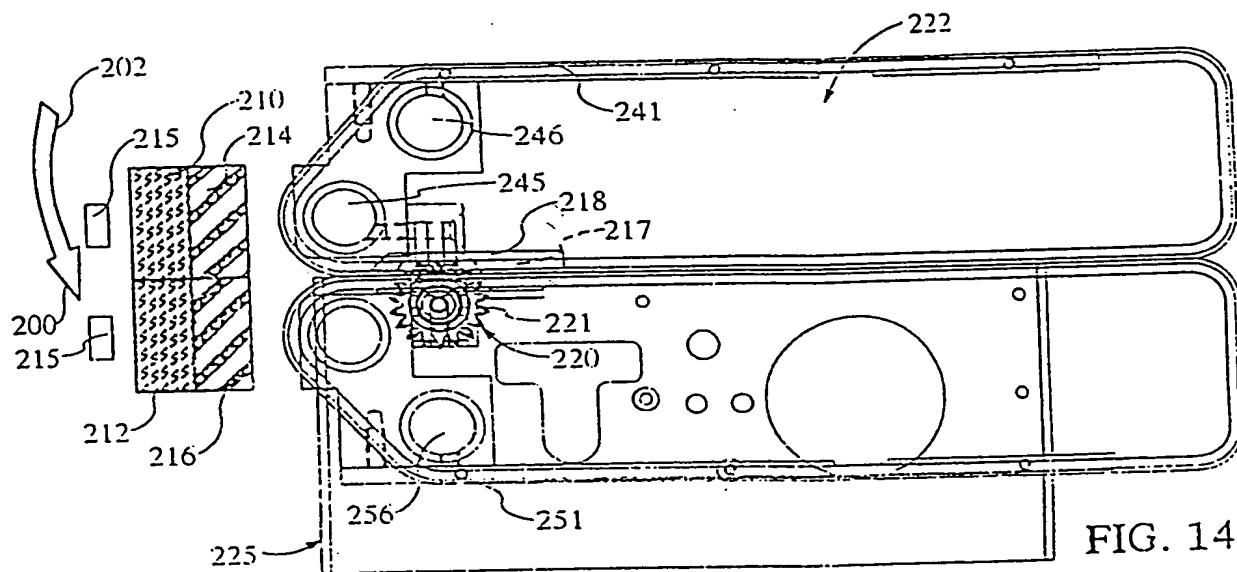


FIG. 14

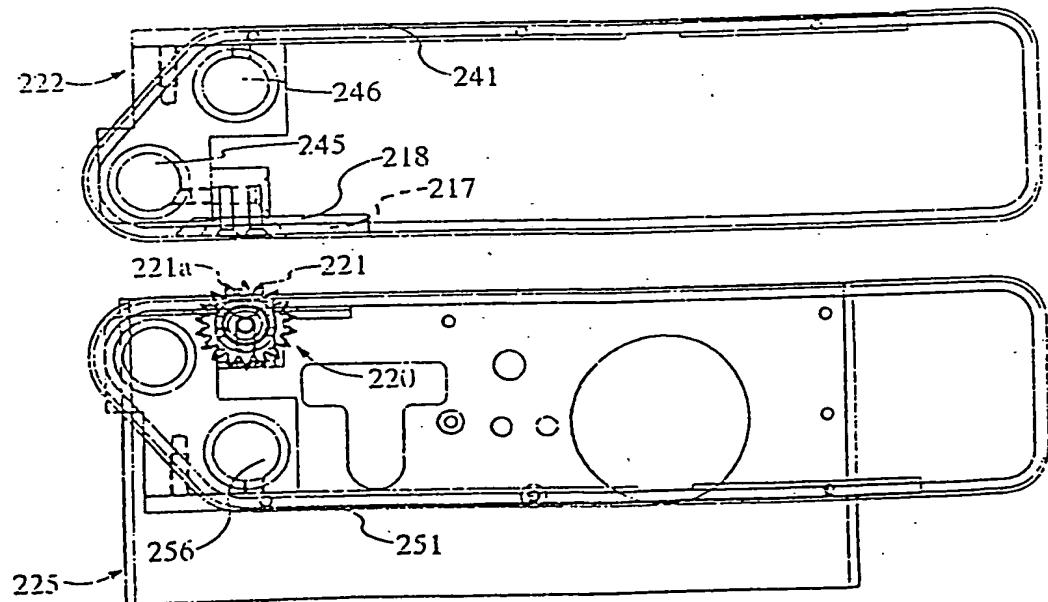


FIG. 15

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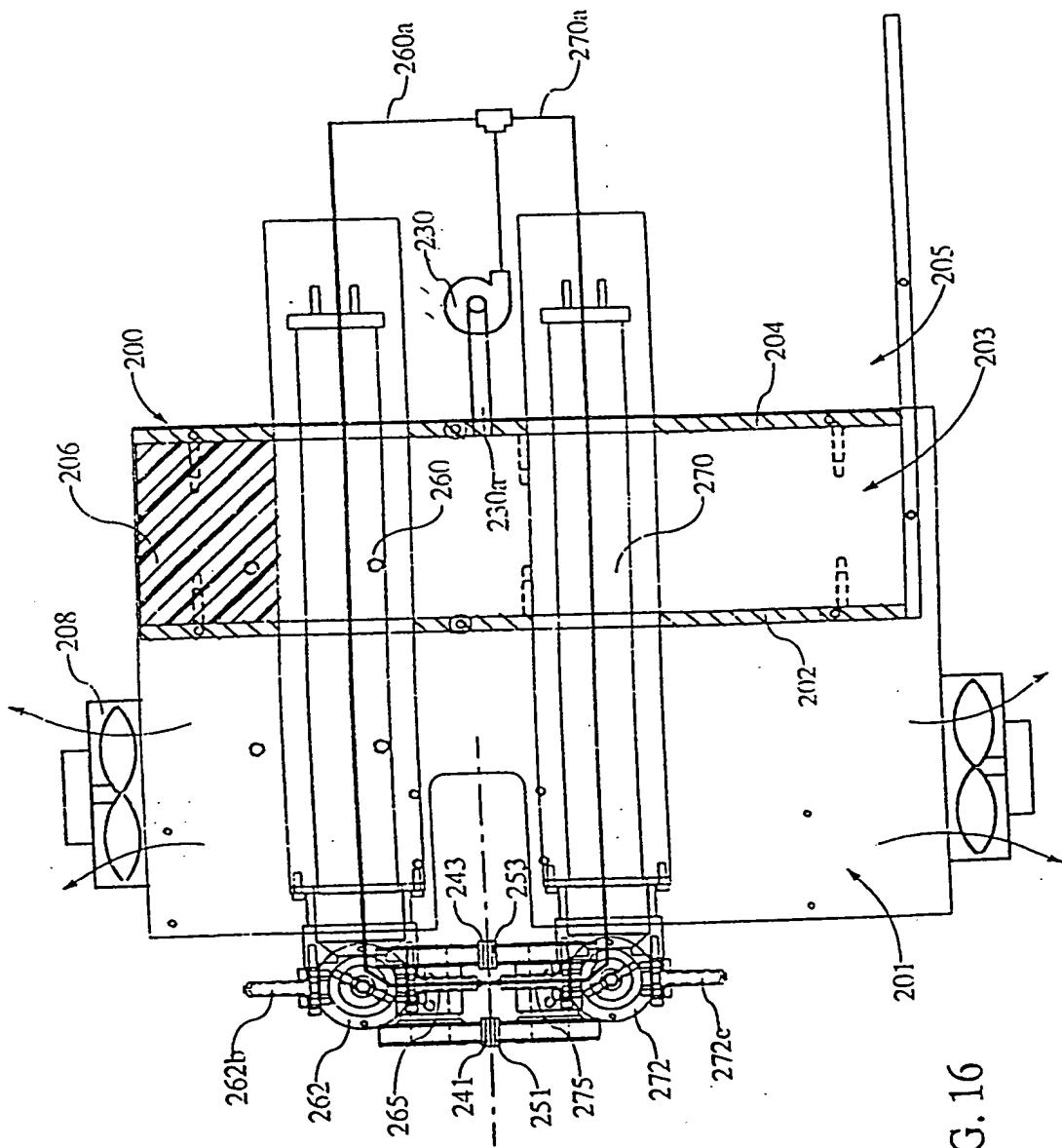


FIG. 16

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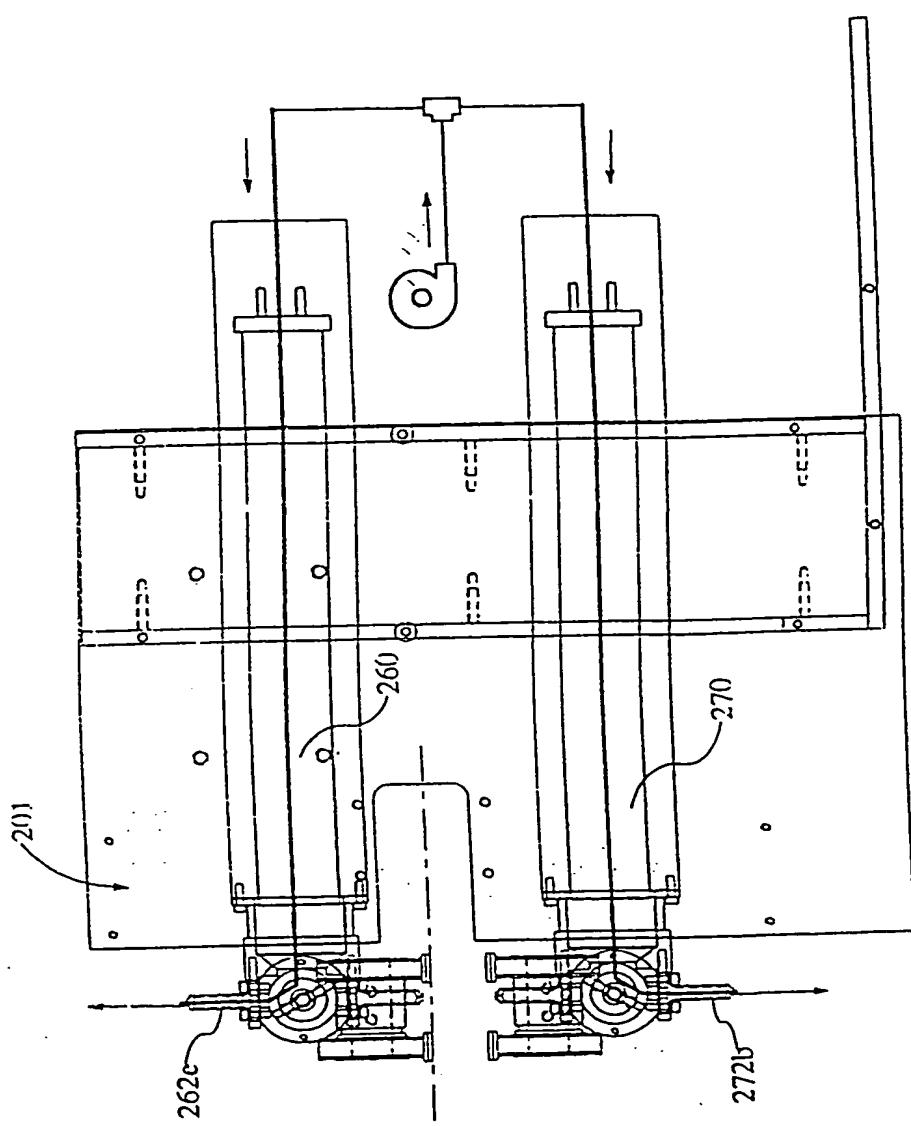


FIG. 17

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FIG. 18

